

**Hyundai Wia L230LA / HD2200  
Vs. SMEC (formerly Samsung) SL1500 (SL2000A)**

BRAND	SMEC	Hyundai Wia	Hyundai Wia	
MODEL	SL1500 (SL2000A)	L230LA	HD2200	
Max. Turning Diameter	14"	14"	<b>15"</b>	<i>Hyundai Wia has more Turning Diameter!</i>
Max. Turning Length	21.26"	<b>22"</b>	<b>22"</b>	<i>Hyundai Wia has more Turning Length!</i>
XZ Travel	7" / 22"	<b>8.7" / 22"</b>	<b>8.5" / 22.8"</b>	<i>Hyundai Wia has more Travel!</i>
Chuck (Class)	6"	8"	8"	
Max. Bar Capacity	2	<b>2.6"</b>	2.6"	<i>Hyundai Wia has larger bar capacity!</i>
Rapid Traverse X-axis	945 IPM	<b>1414 IPM</b>	945 IPM	<i>Hyundai Wia is faster!</i>
Rapid Traverse Z-axis	1181 IPM	<b>1414 IPM</b>	1181 IPM	<i>Hyundai Wia is faster!</i>
Max. Spindle Speed	<b>6000 RPM</b>	4000 RPM	4000 RPM	
Spindle Motor HP	25/15 HP	20/15 HP	25/20 HP	
Spindle Torque	86.9 FT-LBS	<b>211 FT-LBS</b>	<b>260 FT-LBS</b>	<i>Hyundai Wia has more torque!</i>
Spindle Type	A2-5 Belted	A2-6 Belted	A2-6 Belted	
Servo Feed Motor HP (XZ)	2.41 / 4.0 HP	<b>4.0 / 4.0 HP</b>	2.41 / 4.0 HP	<i>Hyundai Wia has more servo feed HP!</i>
Number of Tools std.	12	12	12	
Live Tool Option	YES	YES	YES	
Turning Tool Shank Size	1" x 1"	1" x 1"	1" x 1"	
Boring Bar Diameter	1.5"	1.6"	1.6"	
Tailstock	Programmable Body / Quill	<b>One Touch Auto / Programmable</b>	Programmable Body / Quill	<i>Hyundai Wia (L230) has a fully automatic "one touch" advance / retract body; HD2200 has fully programmable tailstock!</i>
Machine Weight	8157 lbs	<b>9700 lbs</b>	<b>9,039 lbs (9,259 lbs)</b>	<i>Hyundai Wia has heavier construction!</i>
Source	<a href="http://www.esmecamerica.com">www.esmecamerica.com</a>	<a href="http://www.machine.hyundai-wia.com">www.machine.hyundai-wia.com</a>	<a href="http://www.machine.hyundai-wia.com">www.machine.hyundai-wia.com</a>	

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